

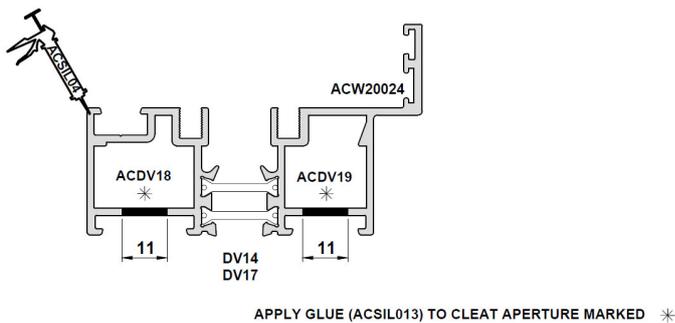
VISOFOLD 1000 OUTER-FRAME ASSEMBLY

ASSEMBLING THE OUTER-FRAME

Our doors are delivered in kit form either due to size constraints of the delivery vehicle or by customer request.

If your door has been delivered in kit form you will need to follow the steps shown below.

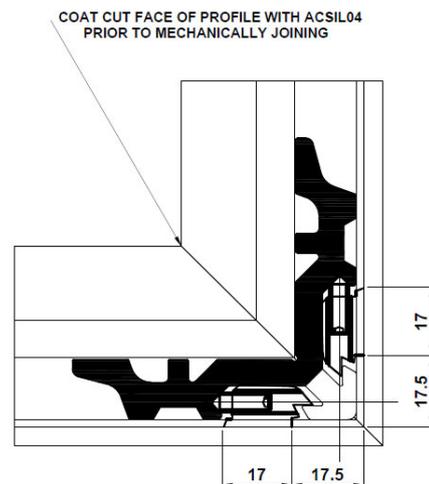
Lay the outer-frame out on a flat surface and remove the packaging. Be careful to ensure that there is no grit or debris on the surface where you plan to lay the profile out. Once the pieces are laid out and the packaging removed, put the top, bottom, right and left pieces of outer-frame roughly in position.



Using the adhesive provided, apply to the inside of the outer-frame section, just passed both the punched out holes. Do this to each end of all the sections of outer-frame.

Using silicon sealant, apply to the cross sectional faces of the profiles.

Once applied, insert two cleats into each corner of the top and lower horizontal sections of outer-frame. The cleats are different widths; the wider of the two should be inserted to the door opening side and the narrower cleat to the rebated side.



Once the cleats are fully inserted, position the chevron into the alignment slots. Push the joints together. This is best done by fitting the left and right pieces of outer-frame to the bottom section followed by the fitting of the top piece.



With the joint pushed together, insert the cleat tensioning blocks into the four slots. Make sure they are seated correctly before continuing.

Repeat this step for all the corners.

Using a 2.5mm hex key, tighten each one in turn. You may find you need to slacken and re-tighten in order to make sure the joint is perfectly aligned. (this can be a bit tricky so take your time and don't be afraid to slacken and redo if required).

Make certain that all four cleat tensioning blocks are tight before moving on to the next corner.

Repeat this for all corners.