

Astragal bar fitting instructions

FoamLINK tape application and optional overlap bars

General fitting instructions - all astragal bars

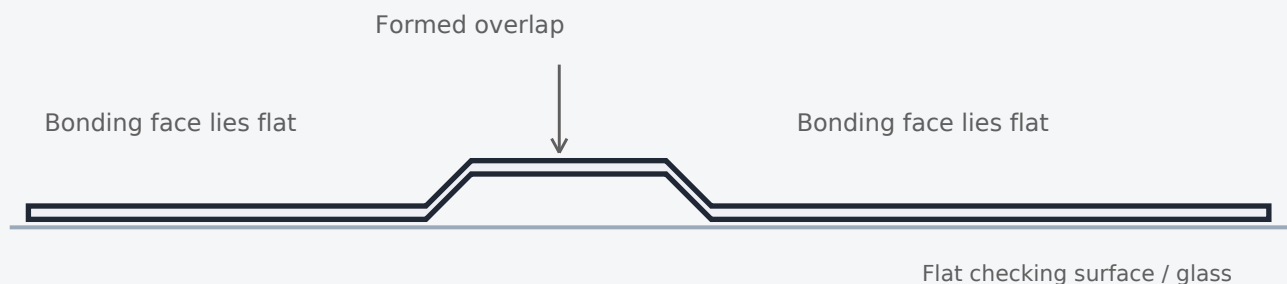
- 1 Clean the bonding surfaces**
 Clean both bonding faces - the glass and the bar - with an isopropanol cleaner to remove all dirt and dust. Cleaner is not supplied; it is available from UK Industrial Tapes: www.ukindustrialtapes.co.uk.
- 2 Leave room for movement**
 Leave approximately 1 mm between the bar and frame at each end to allow expansion and contraction. A tight fit puts stress on the tape bond.
- 3 Apply firm pressure**
 FoamLINK is a pressure sensitive adhesive (PSA). Apply firm pressure along the bonding faces to secure the tape.
- 4 Protect from rain for 72 hours**
 After glazing and fitting the bars, protect the finished window from rain for at least 72 hours while the acrylic adhesive reaches its optimum bond.

Optional overlap bars - check before fitting

Overlap bars must be straight and sit completely flat without being held down. Check on a flat surface. Correct any bend or twist, then recheck before bonding.

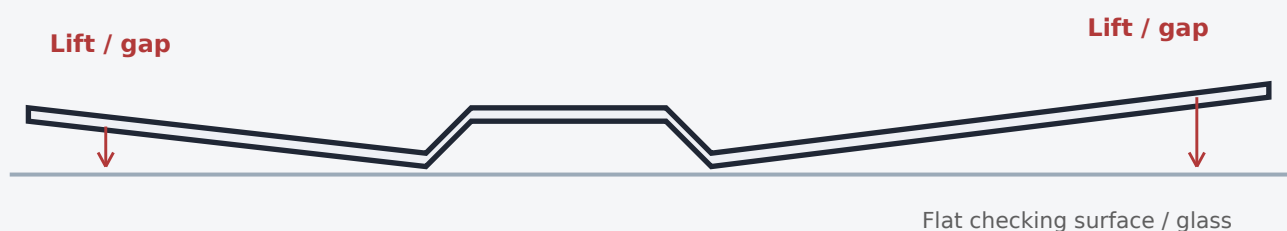
Do not use the adhesive to pull or hold a bent bar against the glass.

CORRECT - flat and relaxed



Before bonding, both faces rest flat without being held down.

INCORRECT - bent / under tension



Straighten first. Do not press the bar down to hide a bend.