

Smart Systems - Minimum and Maximum Size Limits (mm)

		Alitherm 300					Alitherm 600				
		Min Width	Max Width	Min Height	Max Height	Weight (kg)	Min Width	Max Width	Min Height	Max Height	Weight (kg)
Top Hung Sash		-	1400	275	1400	40	-	1400	200	1500	50
	Side Hung Sash	300	600	-	1400	28	320	1000	-	1400	40
		Alitherm 800					Heritage HD				
		Min Width	Max Width	Min Height	Max Height	Weight (kg)	Min Width	Max Width	Min Height	Max Height	Weight (kg)
Top Hung Sash		-	1400	275	1300	40	-	1750	315	2500	180
	Side Hung Sash	300	800	-	1400	28	327	838	-	1750	55
		Heritage					Ecofutural				
		Min Width	Max Width	Min Height	Max Height	Weight (kg)	Min Width	Max Width	Min Height	Max Height	Weight (kg)
Top Hung Sash		290	1400	275	1400	40	250	1440	240	2500	180
	Side Hung Sash	300	600	-	1400	28	320	1000	250	1440	55
Tilt/Turn Sash		402	1200	600	1600 (at 900 wide)	90	402	1700	500	2400	90
H Pivot Sash		-	-	-	-	-	500	2400	700	2000	180
V Pivot Sash		-	-	-	-	-	700	2000	500	2400	120
Door Leaf		600	900	1000	2100	60	500	1200	-	2400	160
(PAS24 = 2170)*											
		Visoglide Plus Patio					Alitherm Plus Doors				
		Min Width	Max Width	Min Height	Max Height	Weight (kg)	Min Width	Max Width	Min Height	Max Height	Weight (kg)
Sash		-	-	800	2500	250	500	1000	1885	2500	100
		Visofold 1000 Bifold					Visofold 6000 Bifold				
		Min Width	Max Width	Min Height	Max Height	Weight (kg)	Min Width	Max Width	Min Height	Max Height	Weight (kg)
Sash		700	1200	-	2500	100	700	1000	-	2200	100
		Shopline Commercial Door					Smart Wall Commercial Door				
		Min Width	Max Width	Min Height	Max Height	Weight (kg)	Min Width	Max Width	Min Height	Max Height	Weight (kg)
Sash		300	1150	-	2500	80	400	1150	-	2500	80
		Vertical Slider (VS600)									
		Min Width	Max Width	Min Height	Max Height	Weight (kg)					
Overall		-	1600	725	2800	100					

* PAS24 compliant up to 2170mm but Guarantee still limited to 2100mm